

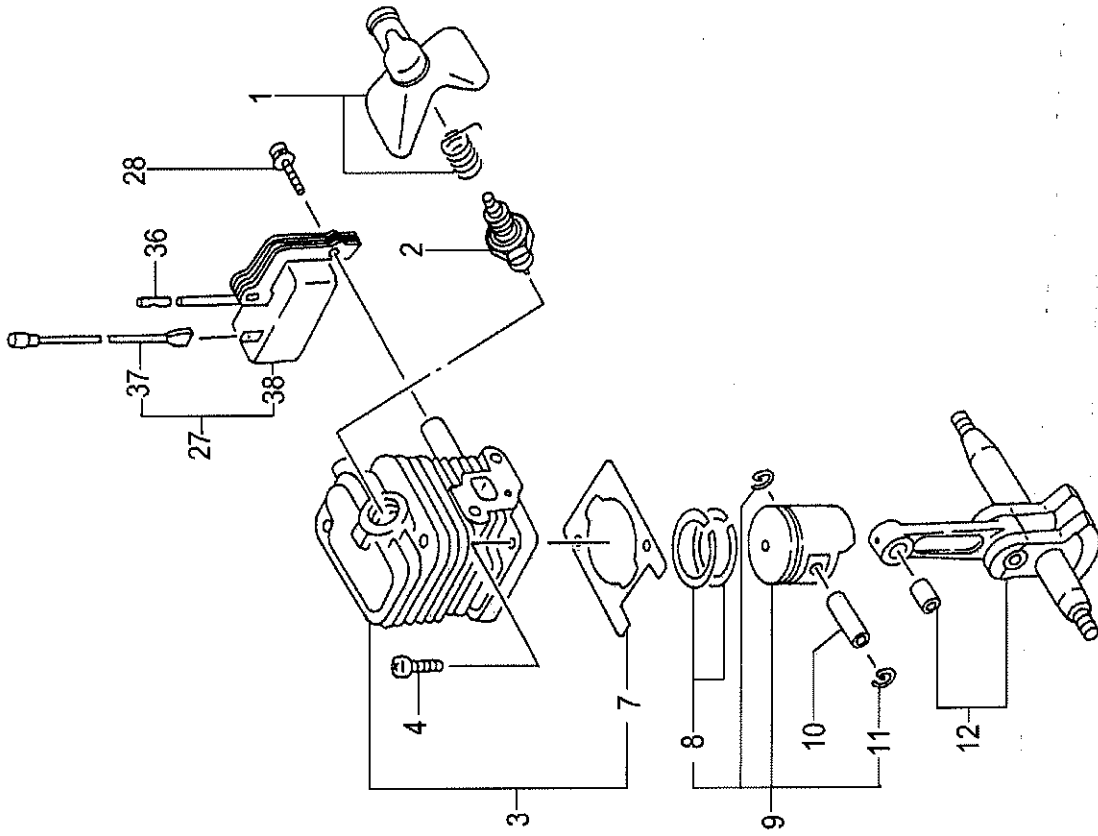
**S34**

**DW25EB(SR)/(SRN)**

**Serial No.**

**S34-01**

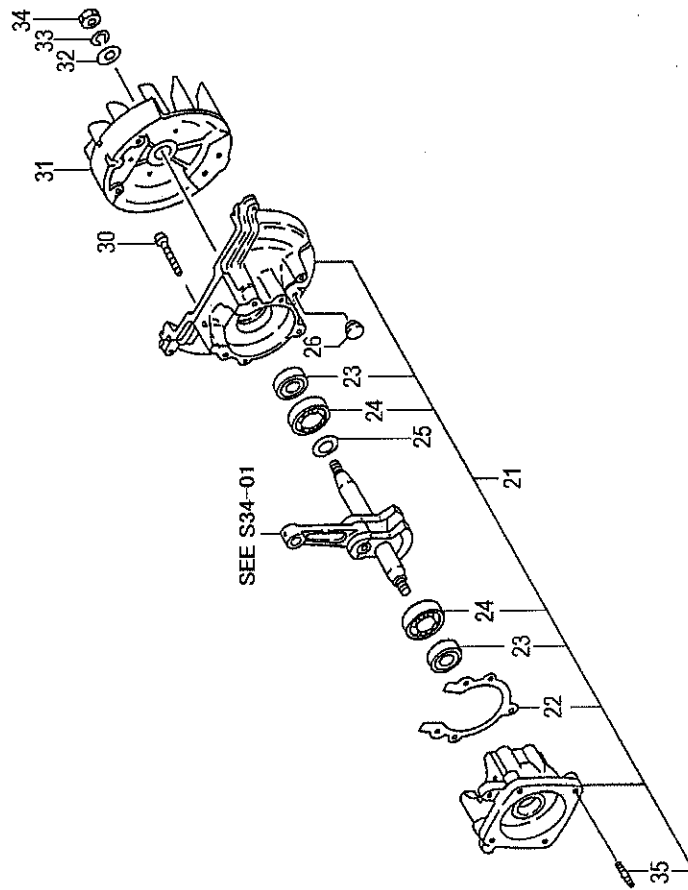
**DW25EB(SR)/(SRN) CYLINDER/PISTON/CRANK SHAFT**



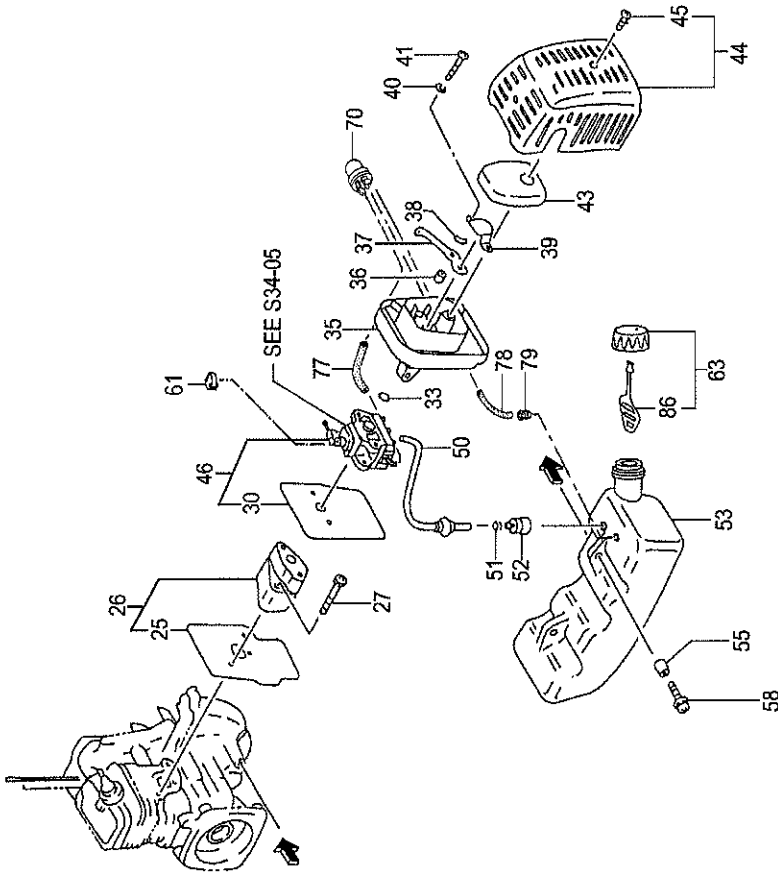
REF. NUMBER	PARTS NUMBER	DESCRIPTION	QTY	SERIAL NUMBER
001	668-7476	SPARK PLUG CAP ASSY	1	
002	668-5768	SPARK PLUG, RCJ8Y	1	
003	668-5481	CYLINDER SET	1	
004	668-4586	HEX HOLE BOLT M5X18/S	2	
007	668-5744	CYLINDER GASKET	1	
008	668-4588	PISTON RING	2	
009	668-5893	PISTON SET, SPARE	1	
010	668-4591	PISTON PIN	1	
011	668-6028	PISTON PIN CIRCLIP	2	
012	668-6205	CRANK SHAFT COMP.	1	
027	668-7350	IGNITION COIL ASSY	1	
028	668-4599	HEX HOLE BOLT M4X18/MS	2	
036	668-4597	INSULATOR TUBE 50L	1	
037	668-7866	CORD	1	
038	668-7698	IGNITION COIL COMP.	1	

**S34-02**

**DW25EB(SR)/(SRN) CRANK CASE**



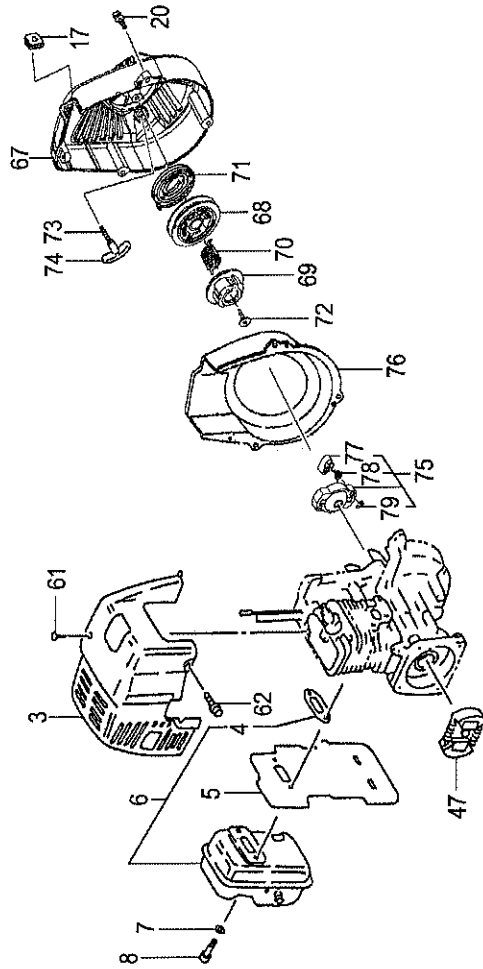
REF. NUMBER	PARTS NUMBER	DESCRIPTION	QTY	SERIAL NUMBER
021	668-6575	CRANKCASE ASS'Y	1	
022	668-6720	CRANKCASE GASKET	1	
023	668-4607	OIL SEAL TB 12227	2	
024	669-5535	BALL BEARING 6001 C3	2	
025	668-4604	GEAR SHAFT SHIM 0.20	V	
025	668-4605	GEAR SHAFT SHIM 0.30	V	
026	669-1822	ANTI-VIBE RUBBER	1	
030	668-4786	HEX. SOCKET HD. BOLT M8	3	
031	668-7389	MAGNETO ROTOR COMP.	1	
032	668-4611	WASHER M8	1	
033	668-4971	S.WASHER 8	1	
034	668-4612	HEX.NUT M8	1	
035	668-6778	STUD BOLT 6X26	2	

**S34-03****DW25EB(SR)/(SRN) ENGINE-1**

REF. NUMBER	PARTS NUMBER	DESCRIPTION	QTY	SERIAL NUMBER
025	668-9891	INTAKE PIPE GASKET	1	
026	668-9966	CARB. INSULATOR SET, SP	1	
027	669-5515	HEX. HOLE BOLT 5X25WS	2	
030	668-9839	CARBURETOR GASKET	1	
033	669-5670	O-RING P-15	1	
035	669-0119	CLEANER BODY COMP.	1	
036	669-0804	COLLAR 7.5	2	
037	669-1272	CHOKE VALVE	1	
038	668-4658	WAVE WASHER 8	1	
039	669-0843	BLOW OVER CHECK BOAR	1	
040	668-4662	S.WASHER 5	2	
041	668-4660	SCREW M5X60	2	
043	669-0364	CLEANER SPONGE	1	
044	669-0417	CLEANER COVER	1	
045	668-9737	SPECIAL SCREW	1	
046	669-0493	CARBURETOR SET WYL219	1	
050	668-5247	SHIELD TUBE ASSY	1	
051	668-4619	CLIP, 6.3 DIA.	1	
052	668-4620	PUMP FILTER BODY COMP	1	
053	669-1564	FUEL TANK	1	
055	669-2244	COLLAR 5.8	2	
058	669-5505	HEX. HOLE BOLT 5X18PS	2	
061	668-4628	SWIVEL CAP	1	
063	669-1716	TANK CAP D ASSY. ORANG	1	
070	668-5139	PRIMING PUMP COMP.	1	
077	669-2347	FUEL PIPE 2.5X4X80	1	
078	669-2346	FUEL PIPE 2.5X4X70	1	
079	668-4627	RETURN GROMMET	1	
086	668-4625	TANK CAP CHAIN	1	

S34-04

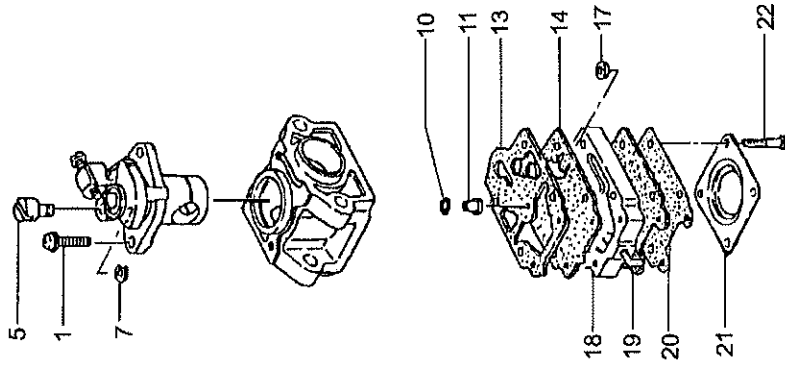
DW25EB(SR)/(SRN) ENGINE-2



REF. NUMBER	PARTS NUMBER	DESCRIPTION	QTY	SERIAL NUMBER
003	669-2799	MUFFLER PROTECTOR	1	
004	669-2744	MUFFLER GASKET	1	
005	668-7252	HEAT SHIELD	1	
006	669-2480	MUFFLER SET	1	
007	668-4661	WASHER 5	2	
008	668-5114	HEX. SOCKET HD. BOLT M8	2	
017	668-8050	GROMMET	1	
020	669-5502	HEX.HOLE BOLT 4X18PS	3	
047	668-8494	CLUTCH ASS'Y	1	
061	668-4636	TAPPING SCREW D4.5X16	1	
062	669-5441	BOLT 4X12PS	2	
067	668-7014	FAN CASE COMP.	1	
068	669-3072	STARTER ROPE REEL	1	
069	668-4678	CAM PLATE	1	
070	668-4677	DUMPER SPRING	1	
071	668-4675	RECOIL SPRING	1	
072	668-4679	SET SCREW	1	
073	669-3172	ROPE 3X890	1	
074	669-3237	STARTER HANDLE	1	
075	668-4681	STARTER PULLEY ASS'Y	1	
076	668-7209	DEFLECTOR	1	
077	668-4685	STARTER PAWL	2	
078	668-4684	STARTER PAWL SPRING	2	
079	668-4683	STOP RING E-5	2	

S34-05

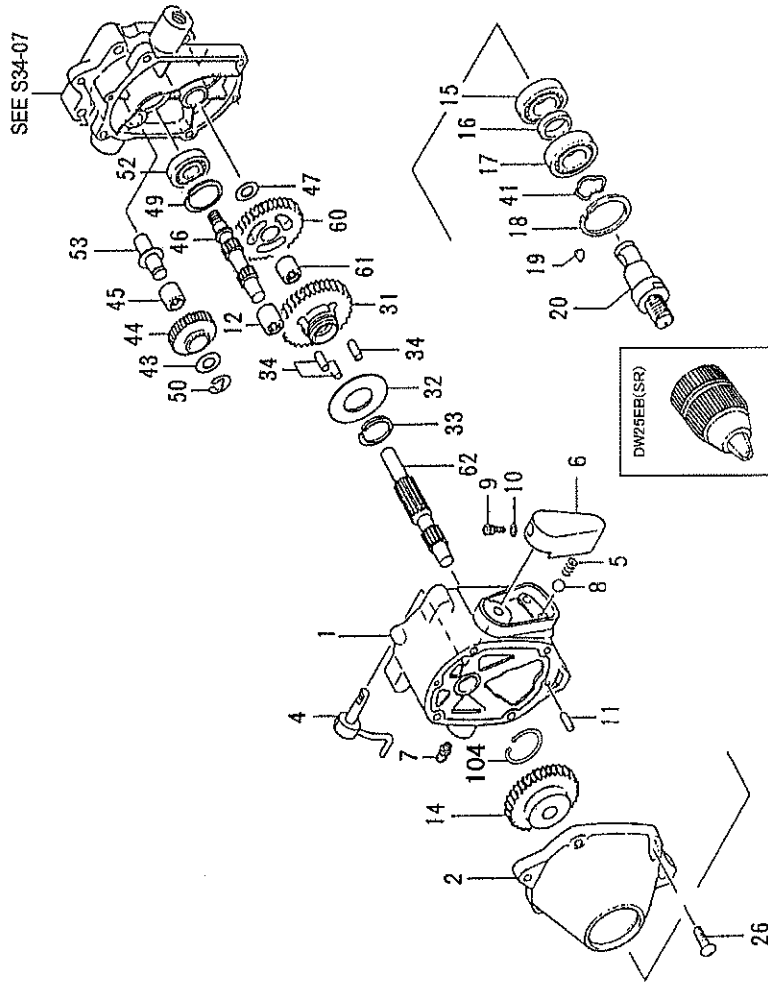
DW25EB(SR)/(SRN) CARBURETOR



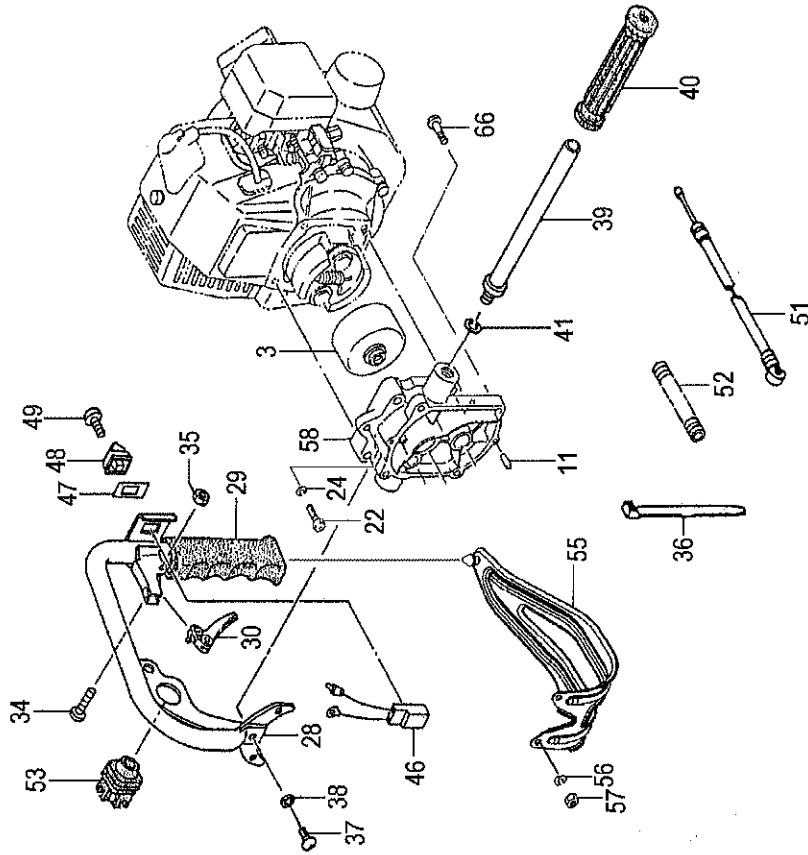
REF. NUMBER	PARTS NUMBER	DESCRIPTION	Q'TY	SERIAL NUMBER
001	668-4698	THROTTLE SET SCREW	2	
005	668-4697	SWIVEL	1	
007	668-4696	STOP RING	1	
010	668-4695	O-RING	1	
011	669-1872	MAIN JET #34	1	
013	669-1457	PUMP GASKET	1	
014	668-4693	PUMP DIAPHRAGM	1	
017	668-4700	INLET SCREEN	1	
018	669-1430	PUMP BODY COMP.	1	
019	668-5220	DIAPHRAGM PACKING	1	
020	669-0830	METERING DIAPHRAGM CO	1	
021	668-5222	DIAPHRAGM COVER	1	
022	669-1312	SET SCREW	4	

**S34-06**

**DW25EB(SR)/(SRN) GEAR CASE**



REF. NUMBER	PARTS NUMBER	DESCRIPTION	Q'TY	SERIAL NUMBER
001	668-5576	GEAR CASE A	1	
002	668-5593	GEAR CASE B COMP.	1	
004	668-6684	SHIFT FORK COMP.	1	
005	668-6837	SHIFT GUIDE SPRING	1	
006	668-6862	SHIFT LEVER	1	
007	668-8643	GREASE NIPPLE COMP.	1	
008	669-2271	STEEL BALL	1	
009	669-5034	HEX. HOLE BOLT 4X8	1	
010	668-5070	BOLT WASHER M4	1	
011	669-5521	KNOCK PIN 4X12	2	
012	669-5591	NEEDLE BRG TLA912 1.5X5	1	
014	668-5787	GEAR 4	1	
015	669-5587	BALL BEARING #7202B, 35M	1	
016	668-6065	WASHAER C 5.0	1	
017	669-5559	BALL BEARING #6202Z, 35M	1	
018	669-5296	STOP RING C-35, INNER	1	
019	668-6455	WOOD-RUFF KEY 3X13X5	1	
020	668-5824	DRIVE SHAFT	1	
026	669-5339	SCREW 5X18/S	4	
031	668-6378	FORWARD GEAR	1	
032	668-7314	THRUST WASHER 2	1	
033	669-5316	STOP RING 20, INNER	1	
034	669-5522	NEEDLE ROLLER 6X18	3	
041	669-5206	WAVE WASHER B.B 35	1	
043	668-7320	THRUST WASHER 0.8	1	
044	668-6373	IDLE GEAR	1	
045	669-5591	NEEDLE BRG TLA912 1.5X5	1	
046	668-6423	INPUT SHAFT	1	
047	668-7320	THRUST WASHER 0.8	1	
049	668-4732	STOP RING C-24,INNER	1	
050	669-5313	E TYPE STOP RING 8	1	
052	668-4735	BALL BEARING 609Z ST	1	
053	668-6365	IDLE SHAFT	1	
060	668-6411	REVERSE GEAR	1	
061	669-5591	NEEDLE BRG TLA912 1.5X5	1	
062	668-6426	COUNTER SHAFT	1	
104	669-5283	STOP RING C-13, OUTER	4	

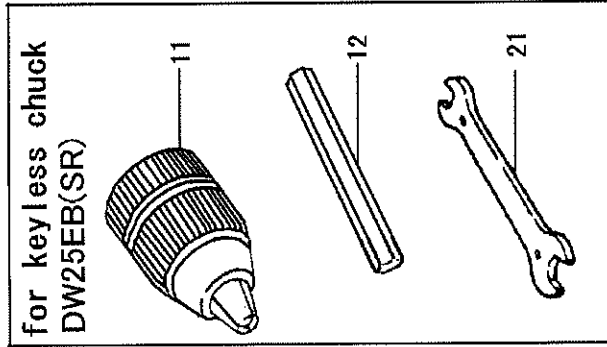
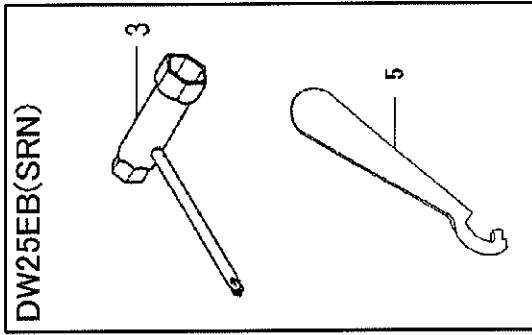
**S34-07****DW25EB(SR)/(SRN) HANDLE**

REF. NUMBER	PARTS NUMBER	DESCRIPTION	Q'TY	SERIAL NUMBER
003	668-8200	CLUTCH HOUSING COMP.	1	
011	669-5521	KNOCK PIN 4X12	2	
022	669-5022	PLUS BOLT 6X30	2	
024	669-5219	S.WASHER 6	2	
028	668-8369	HANDLE COMP.A	1	
029	668-7624	HANDLE GRIP A	1	
030	668-6799	THROTTLE LEVER	1	
034	669-4896	SCREW 5X25	1	
035	668-4965	NUT M5	1	
036	668-8015	CORD CLAMP	2	
037	669-5019	PLUS BOLT 6X16	1	
038	669-5219	S.WASHER 6	1	
039	668-8372	HANDLE COMP. B	1	
040	668-6350	HANDLE GRIP	1	
041	669-5225	S.WASHER 10	1	
046	668-7431	STOP SWITCH COMP.	1	
047	669-4589	STOP BUTTON MARK	1	
048	668-8366	BUTTON STOP	1	
049	668-4913	SCREW 3X10	1	
051	669-3908	THROTTLE WIRE COMP.	1	
052	668-7532	CORRUGATED TUBE 7X290	1	
053	668-7420	CHUCK HANDLE HOLDER	1	
055	668-8404	HANDLE SUPPORT COMP.	1	
056	669-5219	S.WASHER 6	2	
057	668-4792	NUT M6	2	
058	668-7336	CLUTCH CASE COMP.	1	
066	669-5339	SCREW 5X18/S	4	



S34-08

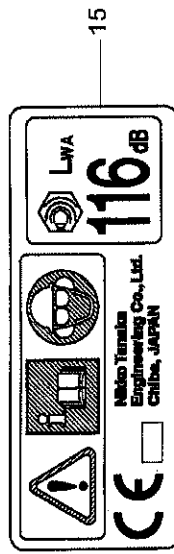
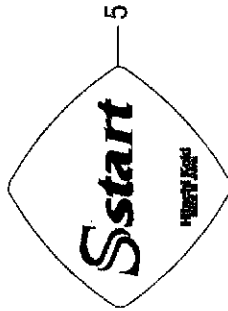
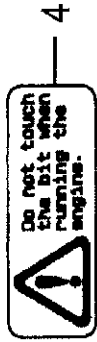
DW25EB(SR)/(SRN) TOOLS/ACCESSAIRE



REF. NUMBER	PARTS NUMBER	DESCRIPTION	Q'TY	SERIAL NUMBER
003	668-4979	COMBI BOX SPANNER 13X	1	
005	669-3647	SPECIAL WRENCH 31	1	
011	668-6379	KEYLESS CHUCK	1	
012	668-6780	LOCKING BAR	1	
021	668-5997	COMBI. BOX SPANNER 10X	1	

S34-09

DW25EB(SR)/(SRN) LABELS



REF. NUMBER	PARTS NUMBER	DESCRIPTION	Q'TY	SERIAL NUMBER
001	669-4191	NAME PLATE DW25EB(SR)	1	
002	669-4192	NAME PLATE DW25EB'SRN	1	
004	669-4574	CAUTION MARK	1	
005	669-4495	STARTER MARK S-START	1	
015	669-4526	CAUTION MARK A	1	